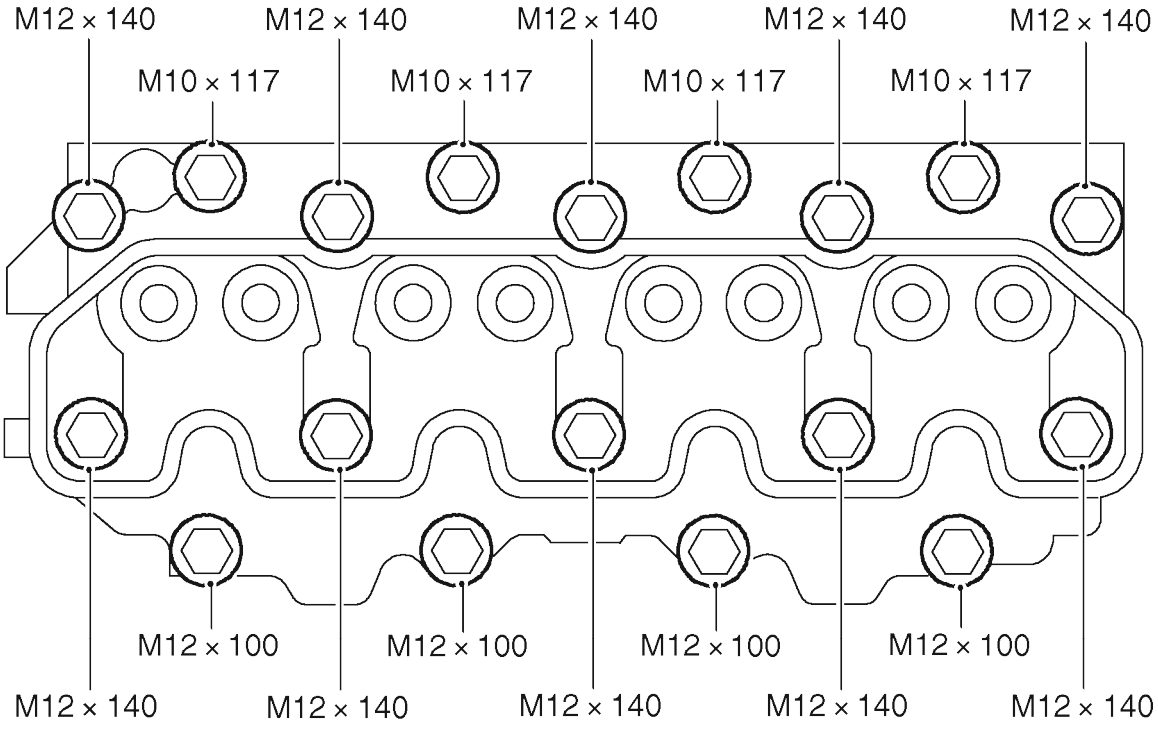
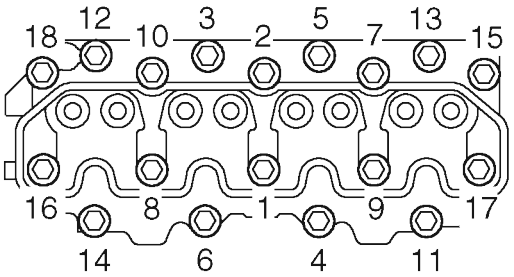


12M2916

7. Fit cylinder head bolts of the correct length in positions shown.

CAUTION: Do not drop bolts into cylinder block.

8. Tighten bolts until bolt heads just contact cylinder head.



12M2917

9. Using sequence shown, tighten cylinder head bolts to 40 Nm.